

RESUME



Jayesh G. Patel

Date of Birth : 21 Nov 1982

Sr. Production Engineer

Cell No.: 9727133955/9662273658

Email ID:- pateljayesh4424@yahoo.com

Objective :

- ❖ Seeking behind a challenging and demanding Job in Interactive manufacturing that will further enhance my knowledge and skills.

Experience :

Organisation :

- ❖ G.M.S. Technology Ltd. Silvassa. ,In CNC Machine Shop.
Duration- May 2004 to Nov 2004.
- ❖ PRAYAS ENGINEERING LTD.- **ELECON ENGINEERING CO.LTD.** with ISO 9001 -2008 certificate., V.V.Nagar-Anand (Gujarat).
Duration- Nov 2004 to Aug.2013.
- ❖ BESTALL MACHINING & FAB. PVT. LTD.,Manjusar-Savli with ISO 9001 -2008 certificate Company.
Duration- Feb. 2014 to Sept.2014.
- ❖ ANUPAM-MHI INDUSTRIES LTD., V.V.Nagar-Anand (Gujarat).
Duration- Sept. 2014 to July 2015.
- ❖ SANGHVI FORGING & ENGINEERING LTD.,Waghodia-Baroda with ISO 9001 -2008 certificate Company.
Duration- July. 2015 to Nov.2015.
- ❖ GMM Pfautler Ltd.,V.V.Nagar-Anand (Gujarat).
Duration-Nov.2015 to May.2018.

#Jasubhai Engineering Pvt. Ltd., Vatva, Ahmedabad -GUJARAT.

Duration - April.2019. to till Continue

As a Production Incharge

Educational Background :

- ❖ S.S.C. exam. in March 1999 in Board of G.S.E.B., Gandhinagar.
- ❖ Diploma in Mechanical with passed in Sir B.P.T.I., Bhavnagar. Gujarat.

SR. NO.	EXAMINATION	BOARD OR UNIVERSITY	YEAR OF PASSING	PERCENTAGE
1	S.S.C	G.S.E.B.- Gandhinagar	MAR- 1999	82.86%
2	D.M.E (Mech. Engg.)	T.E.B.- Gandhinagar (SIR.B.P.T.I.,Bhavanagar)	MAY- 2005	58.81 %

Technical Expertise :

Ability

- ❖ Apart from all conventional tool room machines programming knowledge of CNC Lathe,HMC & VMC,PLANNOMILLER M/C. Milling Job setting, Tooling and Drawing reading,Trouble shooting.

Control Handled

- ❖ Fanuc series 16i and 18i MB, 21i MB ,Oi MF and Siemens

Machine Handled during past job

- ❖ CNC Latha smarturn turning centre and PLANNOMILLER,VMC, HMC and CNC routing machine made in USA.

Machine handle during present Job.

- ❖ Nicolas correa Double column with universal head 5-axis Plannomiller Machine made in Spain heavy duty machine for all types CI and fab. Gear case.
- ❖ Sanco Double column with 90 deg.head heavy duty 4-axis Heavy duty Plannomiller machine made in Taiwan and Juaristi Make TS-3 & TS-1 horizontal boring 5-axis Machine made in Spain.
- ❖ 10 convtional horizontal boring m/c & 2 VMC , CNC Horizontal bornig m/c.

Professional Highlights :

- ❖ In **PRAYAS ENGINEERING LTD.** (Group of Elecon Engineering Co. Ind. Ltd)
- ❖ I have experience production supervisor. Production Planning & Sheduling,CNC Machine programming,Machining work, job setting,cycle reduce ,jig-fixture concept & data collect,documentation and man power handling,oracle application & quality and Productivity improovment and 5S,TPM,OEE,CMT,Kaizen activity, oracle application.

- ❖ However, my line of business is related to machine shop. Forging & Steel casting job parts. Tasks handling at present job are machine operating and programming and job setting, Inspection and Quality checking / development of new research and tooling / jigs and fixture designing as well as manufacturing.
- ❖ I have attend machining center tooling training for 7 days in SECO TOOLS – Pune.
- ❖ We are doing company business work with L & T-MHI(Boiler-pulverization system component) & ASL marine g/c, Goa shipyard Bogie(Rexroth) and other special machining & boring work And Forged machined ring drilling & dowelling work Client Suzlon Energy, KHS. And MAN DIESEL & TURBO company's casting parts machining. Sugar mill gearbox Annulus Drilling & dowelling.
- ❖ In **ANUPAM - MHI INDUSTRIES LTD.**
- ❖ I have experience production supervisor. Production Planning & Sheduling, Sub Assembly, CNC Machine programming, Machining work, job setting, cycle reduce ,jig-fixture concept & data collect, documentation and man power handling, oracle application & quality and Productivity improovment and 5S, TPM, Company manufacturing STS , RTG, & HOIST crane
- ❖ However, my line of business is related to machine shop. Forging Hinge Boss machining & 50to125 Ton forging Lifting hook pre-macining & finish machining for STS Crane customer ASHIYA PORT-TURKEY & JNPT-MUMBAI. Tasks handling at present job are machining assembly and job setting, Inspection and Quality checking / development of new research and tooling / jigs and fixture designing as well as manufacturing.
- ❖ In **SANGHVI FORGING & ENGINEERING LTD.**

Designation: – Sr. Production Engineer –Machineshop Incharge

Job Responsibilities:

- Executing all production activities as per PPC plan to meet the production targets within time frame.
- Maintaining all productions log sheets with down time details
- Ability to read and interprets blueprints
- Uses gauges and measuring instruments to meet tolerance requirements
- Ability to reduce setup time and machining through process improvements
- Recognizes, deploys and properly uses fixtures and tooling
- Performs daily and regular cleaning and light maintenance tasks on machinery
- Assists in the organization and maintenance of the machine shop work environment
- Provides constant feedback and input into process improvement within the department
- Utilizes and abides by ISO requirements and safety procedures
- Complies with all quality policies, specifications, regulations and instructions
- Communicates honestly, professionally and respectfully with others and Demonstrates effective listening skills
- 10 no. lathe machine, 2 no. vtl machine, 1 no. horizontal boring machine , 01 Planner machine & 02 no. radial drilling machine handled loading, planning, trouble shooting etc with

manpower handling.Tooling ,Job setting,Cycle time reduce , Productivity improvement ,Daily production work analysis planning,other dept. communication –co ordinate with planning,qc,marketing,design and vendor developments.

- Forging Component before machining dimension & material,physical visual checking for crack,blow hole.
- Stainless steel,Carbon steel,Duplex material's Heavy Forging check and pre. & finish machining for step shaft,hollow shaft,ring,shell,flange,tube sheet,rotor and long straight shaft ,die punch pre-machining for oil-gas,marine,power,transmission.
- Clients Voith Hydra,Ntpc,BHEL,Andritz,Mac nally sayaji engg.ltd,GMM,Siemens,Jyoti ltd,Kirloskar.

GMM Pfadler Ltd., V.V.Nagar-Anand (Gujarat).

Designation: - production supervisor (P.P.production)

Job responsibility :-

*Executing all production activities as per PPC plan to meet the production targets within time frame.

*Maintaining all productions log sheets with down time details

Ability to read and interprets blueprints

Uses gauges and measuring instruments to meet tolerance requirements

*Utilizes and abides by ISO requirements and safety procedures

Complies with all quality policies, specifications, regulations and instructions

Communicates honestly, professionally and respectfully with others and Demonstrates effective listening skills

*6no.lathe machine, 1 no. vtl machine, 1 no. horizontal boring machine & 02 no. radial drilling machine handled loading, planning,trouble shooting etc with manpower handling.Tooling ,Job setting,Cycle time reduce , Productivity improvement ,Daily production work analysis planning,other dept. communication –co ordinate with planning,qc,marketing,design and vendor development.

* G.L & _Alloy P.P div. ,H.E. (TMPE) job machining (Premachining & finish),assembly job WFE,dryer filter,ANF job for P.P. div. And Glasslined Dryer machining.

*Carbon steel ,Stainless steel ,Duplex Forged ring,step shaft , Flange & some nozzles pre and finish machining as per drawing required turning,drilling,tapping,boring,surresion,profile cutting operation.

Jasubhai Engineering Pvt. Ltd., Vatva-Ahmedabad (Gujarat).

Designation: - production Incharge

Job responsibility :-

*Executing all production activities as per PPC plan to meet the production targets within time frame.

*Maintaining all productions log sheets with down time details

Ability to read and interprets blueprints

Uses gauges and measuring instruments to meet tolerance requirements

*Utilizes and abides by ISO requirements and safety procedures

Complies with all quality policies, specifications, regulations and instructions

Communicates honestly, professionally and respectfully with others and Demonstrates effective listening skills

*Vmc - 5 machine, Cnc lathe-2 machine, DMG Morrie turnmill -2 machine & lathe 04 no. radial drilling machine handled loading, planning, trouble shooting etc with manpower handling. Tooling, Job setting, Cycle time reduce, Productivity improvement, Daily production work analysis planning, other dept. Aerospace and Defence parts manufacturing, And export Order for Casting machined bulk material Client CBS, CBZ, CBI, IBR, SEPCO Etc.

Personal Information :

Father Name : Patel Govindbhai Bhikabhai
Permanent Address : At. Ralej, Near Parbali Falia,
Ta.: Khambhat, Dist.: Anand. (Gujarat)
Pin No.: 388 640.
Nationality : Indian
Religion : Hindu
Sex : Male
Marital Status : Married
Weight & Height : 60 kg & 168 cms.
Languages Known : English, Hindi and Gujarati

Thanking u for pursuing my resume

Date:

Your's Faithfully,

Place: Khambhat

Jayesh G.Patel